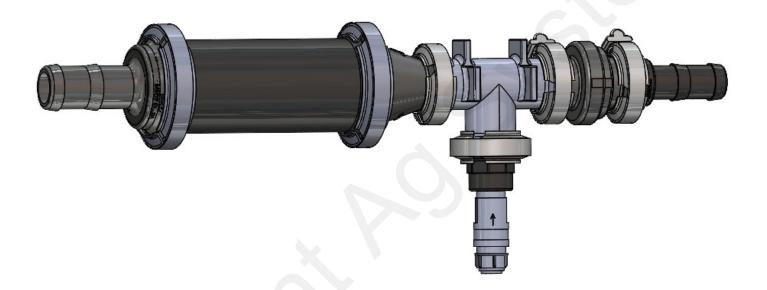


396-5454Y1 SureFire Mixing Chamber Installation Instructions



Kit Number: 520-00-145150

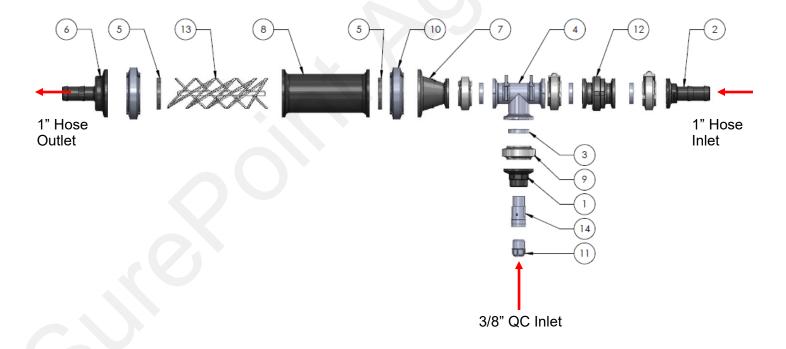
Kit Description: Manifold Mixing Chamber with 1" HB & 3/8"QC Inlet and 1" HB Outlet

Revised: 4/28/2022



Parts List and Exploded View Kit: 520-00-104150

ITEM NO.	PART NO.	DESCRIPTION	QTY
1	105-100050FPT	1" Manifold x 1/2" FPT	1
2	105-100BRB	1" Manifold x 1" HB	1
3	105-100G-H	1" EPDM Manifold Gasket	4
4	105-100TEE	1" Manifold Tee	1
5	105-200G-H	2" EPDM Manifold Gasket for 220 Series Manifold Fittings	2
6	105-220100BRB	2" Full Port Manifold x 1" HB	1
7	105-220100CPG	2" Full Port Manifold x 1" Manifold - Reducer Coupling	1
8	105-220CPG6	2" Full Port Manifold Coupling - 6"	1
9	105-FC100	1" Manifold Clamp	4
10	105-FC220	2" Full Port Manifold Clamp	2
11	113-06-038050-P	QC to MPT - 3/8" QC x 1/2" MPT - polypropylene	1
12	136-MCV100	1" Flanged Poly Check Valve	1
13	069-5406Y1	SurePoint Mixing Internals	1
14	716-333-0011-102	1/2" SS N-Serve Checkvalve - 12 PSI w/ Extreme Viton	1
15	398-90-3483Y1	Spartan Mixing Chamber Flow Direction Sticker	1



General Instructions:

- 1. Assemble Mixing Chamber fittings as shown.
- 2. Connect hose coming from each pump (after the flowmeter) to inlet hose barbs or quick connect fitting.
- 3. Connect hose from system (Section Valves, LiquiShift®, Flow Indicators, etc.) to outlet hose barb.