## 396-4440Y1

 John Deere 1725C Planter LiquiShift Mount Bracket Installation InstructionsJohn Deere: 1725C Planter
Kit Number: 515-03-200610


## Parts List and Exploded View

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| ITEM NO. | PART NUMBER | DESCRIPTION | QTY. |
| :---: | :--- | :--- | :---: |
| 1 | $400-4431$ Y1 | JD 1725C - LiquiShift Support Bracket - (Fits 4" wide vert <br> toolbar) | 1 |
| 2 | $400-4430$ Y1 | JD 1725C - LiquiShift Top Plate Mount | 1 |
| 3 | $300-060100-5$ | $3 / 8^{\prime \prime} \times 1$ 1" Bolt G5 | 4 |
| 4 | $323-06$ | $3 / 8^{\prime \prime}$ Flange Nut | 4 |
| 5 | $323-08$ | $1 / 2^{\prime \prime}$ Flange Nut | 4 |
| 6 | $300-080104-5$ | $1 / 2^{\prime \prime} \times 1-1 / 4$ " Bolt G5 | 4 |
| 7 | $380-1037$ | $1 / 2^{\prime \prime}$ U-bolt Kit - Fits 4" x 2" tube (4" opening) includes flange <br> nuts | 2 |



## Step by Step Instructions

## Surrepmint

Ag'Systems

1. Mount 410-4431Y1 LiquiShift Support Bracket to either one of the front CCS Vertical 2"x4" Supports as shown in picture to the right using the supplied $1 / 2$ " U-bolts. Do not tighten to allow for adjustment in future steps. As a guideline, try to mount it 6-7 inches above base support connection.
2. Mount the 400-4430Y1 Top Plate to the 4004431Y1 Support Bracket using the supplied $3 / 8$ " hardware. When mounting, make sure the top plate overhangs to the rear of the planter.

3. Mount the LiquiShift Valve Stack on bracket as shown to the left using the supplied $1 / 2$ " Hardware. Make sure the valve stack is mounted to the rear of the support bracket. If this is not the case, collision when folding planter could become an issue.


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