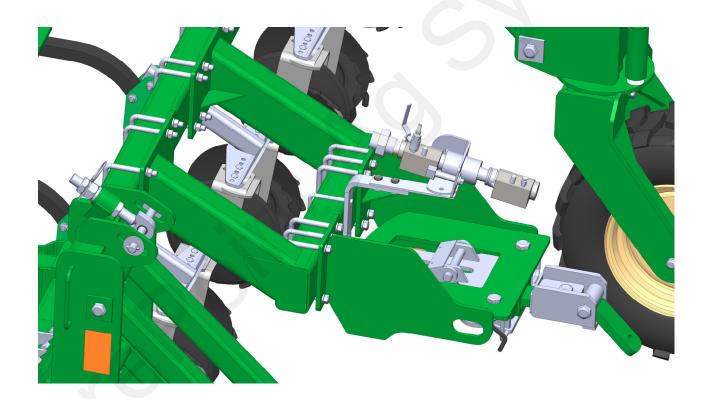


396-3296 Y1 NH3 Break-Away Mounting Bracket

Kit Number: 159-15-100100

* This Bracket Kit will mount SurePoint Parts 153-A-SWV-125 or 153-A-SWV-150 Full Port Quick Disconnect/Break-Aways. (U-bolt Not Included, Bracket will fit on 4"-8" Tall Tool Bars)



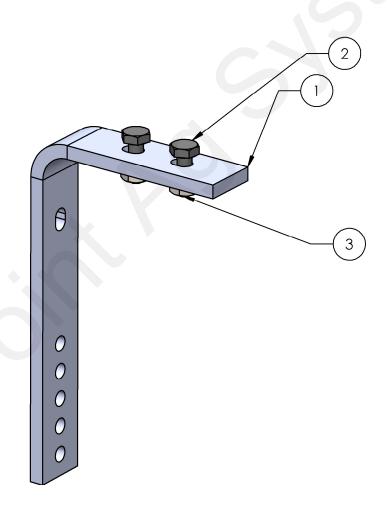
Revised: 4/27/2022



Parts List and Exploded View

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	462-3277Y1	NH3 Break-Away Mounting Bracket - Fits 4"-8" Tall Tool Bars	1
2	300-080108-8	1/2"-13 x 1-1/2" G8	2
3	323-08	1/2" Flange Nut	2

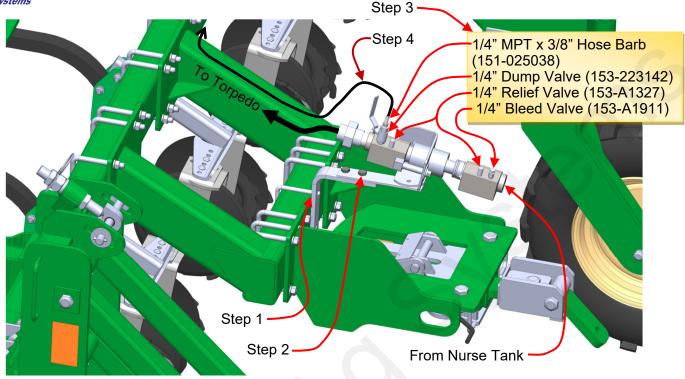
*U-Bolt Not Included In Kit



Revised: 4/27/2022

SurePoint Ag Systems

Step by Step Instructions



- Mount the Break-Away Bracket (462-3277Y1-BK) to the Rear Hitch Bar/ Nurse Tank Hitch as shown, using the correct size U-bolt according to Tool Bar size. <u>Note:</u> Recommended location of the Break-Away should be as far to the rear of the Implement as possible and as close to centered on the Implement as well. In doing so, this will optimize the functionality and safety of the Break-Away Coupler.
- 2. Mount the Full Port Quick Disconnect/Break-Away (153-A-SWV-125 or 153-A-SWV-150) to the Break-Away Mounting Bracket, using the provided 1/2"x1-1/2" Bolts and Flange Nuts.
- 3. Insert the Relief Valves, Dump Valve and Bleed Valve onto the Breakaway Check Valves as shown in picture above, if not already installed. (These parts are included in your Torpedo Kit)
- 4. For safety purposes...Route 3/8" NH3 Tubing (This Tubing is included with your Torpedo Kit) off of the Dump Valve Hose Barb to the edge of Implement. This will create more distance from you and the NH3 discharge location when the valve is opened. NOTICE: If you do not run the 3/8" NH3 tubing, please install a standard bleed valve. SureFire Ag Part Number: 153-A1911

Revised: 4/27/2022