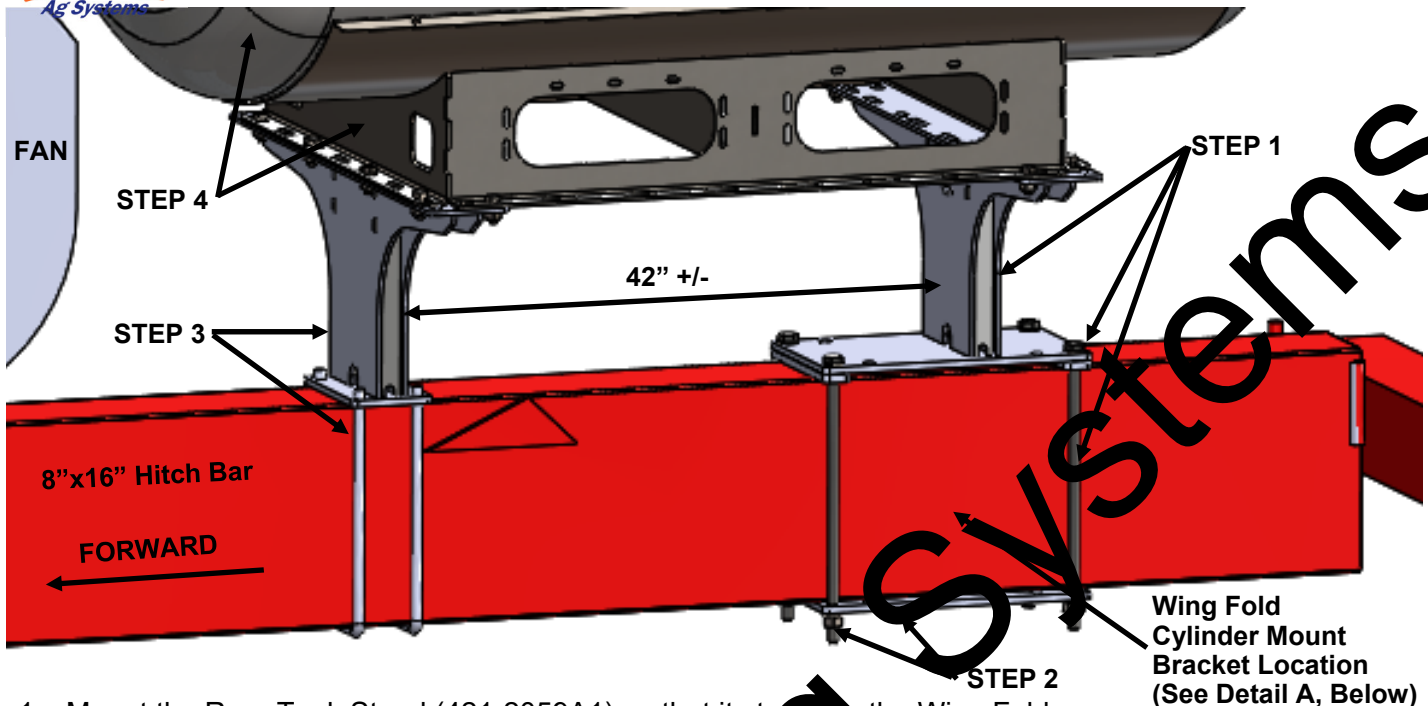






# Step by Step Instructions



1. Mount the Rear Tank Stand (421-2059A1) so that it straddles the Wing Fold Cylinder Mount Bracket (See Detail A, Below) attached to the 8"x16" Hitch Bar towards the rear. Place the Spacer Brackets (421-2274Y1) underneath the Rear Tank Stand as shown in picture above. Insert 3/4"x20" Long Bolts with Washers through Rear Tank Stand and Spacer Brackets.
2. Lift the Bolt Plate (421-2058A1) up to bottom of Hitch Bar making sure all four 20" long Bolts go through the hole openings of the Bolt Plate. Use the supplied 3/4" Washers, Lock washers and Flange Nuts. Leave the Nuts loose to allow for adjustment in Step 4.
3. Mount the Front Tank Stand (421-2059A1) 42" from rear tank stand (Inside to Inside, see picture above) with the supplied Square Bend U-bolts (380-1067) as shown in picture above. Do not fully tighten U-bolts to allow for adjustment in Step 4.

4. Mount the Tank Cradle (421-1329A2) to the Tank Stands as shown in picture above with the provided 5/8" Bolts (390-100108-5) and Flange Nuts (325-110). Place the 500 Gal Elliptical Tank onto the cradle and center. Strap down and tighten the tank with the 3 provided straps (The straps will need to be re-tightened after the tank is filled). Once the Cradle and Tank is in its desired location, fully tighten all Nuts and Bolts.



**DETAIL A**