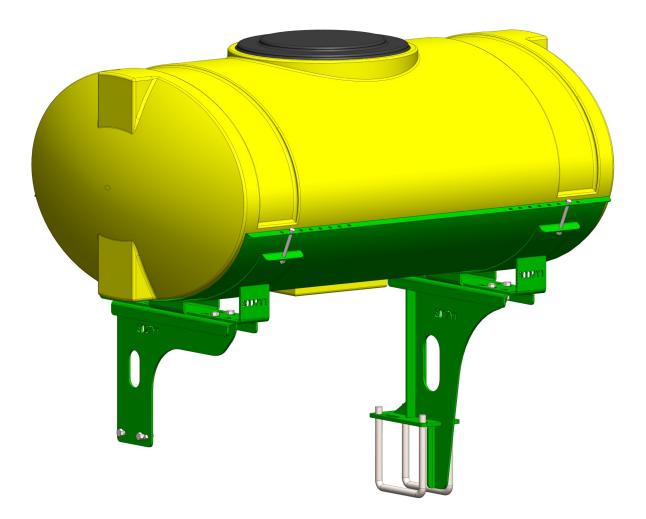


396-3089Y1 John Deere 1780 Tank Mounting Kit Instructions

"Equipment" Manufacturer:



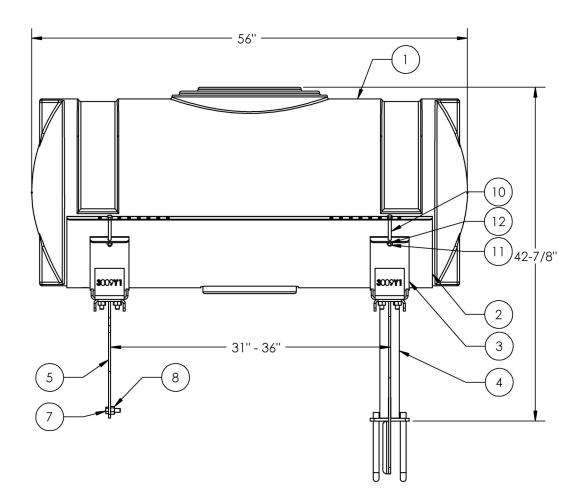
Kit Number: 530-01-700500





Parts List and Exploded View

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	727-01-RAV150E	Elliptical Tank - 150 Gallon - Yellow	1
2	420-3001Y1	150 Gallon Elliptical Tank Support Sheet	1
3	420-3009Y1	150 Gallon Elliptical Tank Saddle	2
4	420-3017Y1	Offset Bar Mount for 100-200 Gallon Tank	1
5	420-3027Y1	JD 1780 "L" Tank Mounting Bracket	1
6	380-1060	3/4" x 7" x 8-1/2" Square Bend U-Bolt	2
7	300-080108-5	1/2" x 1-1/2" Hex Head Bolt - G5	11
8	323-08	1/2" Flange Nut	11
9	300-060400-5	3/8" x 4" Hex Head Bolt - G5	4
10	330-06	3/8" Flat Washer	4
11	321-06	3/8" Nylock Nut	4
12	525-2055	2" Tank Strap Kit	2



Step by Step Instructions

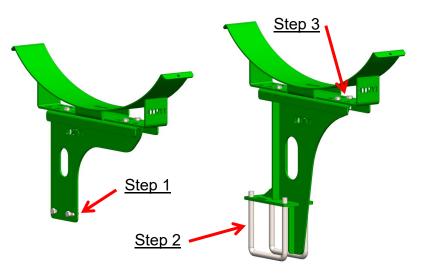


- 1. Use two(2) 1/2" x 1-1/2" hex head bolts to attach "L" tank mounting bracket, (Part Number 420-3027Y1) to planter. Wrench tighten.
- Use two (2) 3/4" x 7" x 8-1/2" square bend u-bolts to loosely attach offset bar mount (Part Number 420-3017Y1) to 7x7 planter frame as shown.

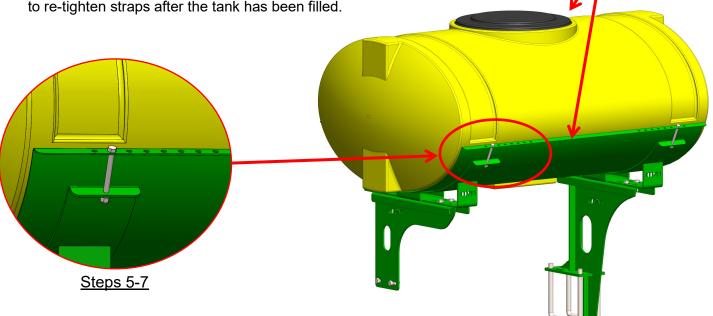
Note: Offset bar mount bracket should be placed approximately 31"-36" from outer tank bracket.

 Attach tank saddles to tank mounting brackets using four (4) 1/2" x 1-1/2" Hex Head Bolts for each tank saddle.

Note: Slots allow for adjustment forward/ rearward of the saddle on the mounting brackets.



- 4. Place tank support sheet and tank in saddle.
- 5. Check for tank clearance and adjust offset bar mount as necessary to line up the holes on the tank saddles and tank support sheet. Note: The outside hole is to be used for tank straps. Any of the other holes can be used to bolt the tank support sheet to the tank saddle.
- 6. Attach tank support sheet to saddles using four (4) 3/8" x 4" hex head bolts, flat washers and nylock nuts.
- 7. Attach 525-2055 tank strap kits and tighten bolts. Make sure to re-tighten straps after the tank has been filled.



Step 4