

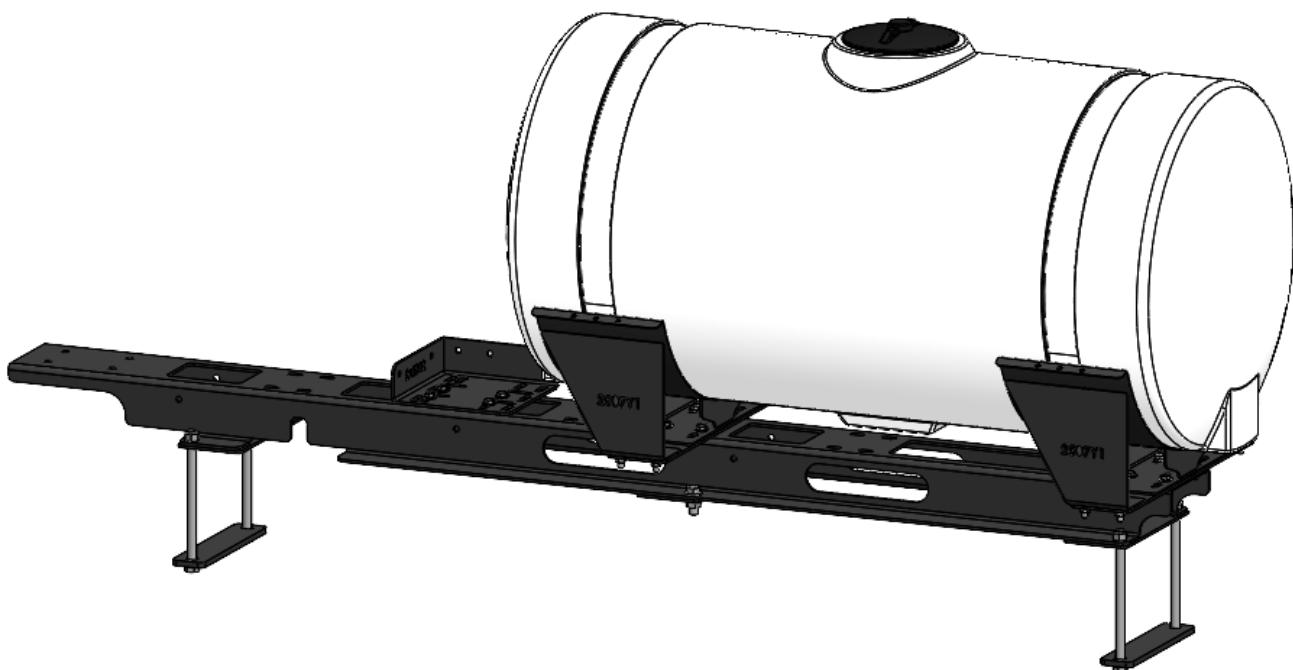


**396-001820**  
**Tank Mounting Instruction**  
**25' & 30' Drills With Markers**  
**Single 200 Gallon Tank**

Drill Manufacturer:



Kit Number: 551-02-100400





# **SurePoint Ag Systems**

## **Fertilizer Tank Safety and Warnings**



**SurePoint Ag Systems does not recommend transporting your implement with full fertilizer tanks. Doing so can result in damage to brackets and implement.**



**Remember to wear proper PPE (*Personal Protective Equipment*) when installing SurePoint Ag Systems fertilizer tank kits. Proper PPE includes gloves, foot and eye protection, and hearing protection.**

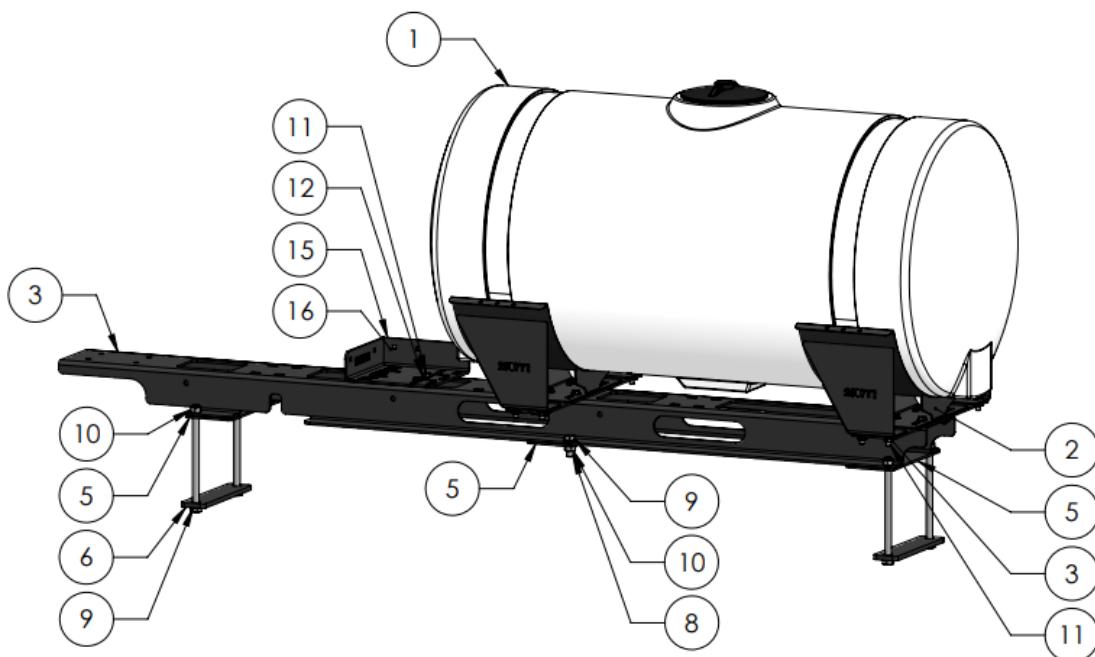


**SurePoint Ag Systems fertilizer application systems require winterization when not in use. Refer to your product manual for winterization procedures.**

**Failure to follow the above warnings can result in personal injury, damage to your SurePoint Ag Systems products, and damage to your implement.**

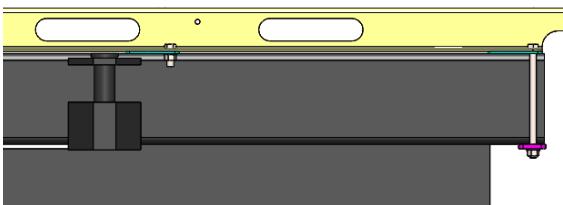
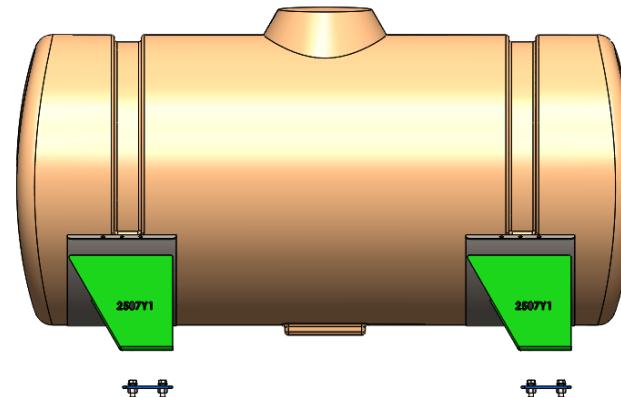
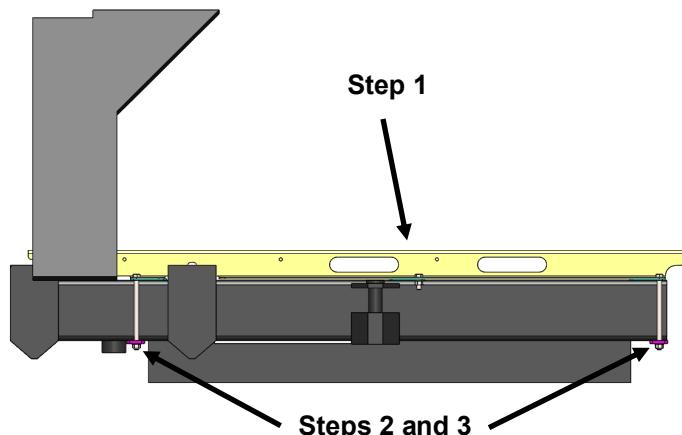
# Parts List

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	727-02-HZ0200-32-W	Horizontal Tank - 200 Gal - White - 32" x 68"	1
2	420-2507Y1	Tank Saddle Assembly for 32" tank - Black	2
3	451-2395Y2	Attachment bracket for Crustbuster	1
4	420-2543Y1	Flat Plate Adapter for 2507Y1	2
5	451-2544Y1	Bottom Support Plate for Crustbuster 2 section	3
6	451-2545Y1	Backer Plate for Crustbuster 2 section drill - 3/4" bolts	2
7	300-121200-5	3/4" x 12" Hex Head Bolt - G5	4
8	300-120200-5	3/4" x 2" Hex Head Bolt - G5	2
9	330-12	3/4" Flat Washer	6
10	320-12	3/4" Nut	6
11	300-080108-5	1/2" x 1-1/2" Hex Head Bolt - G5	20
12	330-08	1/2" Flat Washer	20
13	323-08	1/2" Flange Nut	20
14	384-1080	Hardware Kit - Qty 4 of 3/8" Carriage Bolts and 3/8" Flange nuts	1
15	410-2057A2	Tower Mounting Bracket, 4-8" wide bar (For Tower 110 & 200)	1
16	525-2055	Tank Strap Kit, 2" Wide, 300 Gal & Under	2
17	521-00-100280	Tank Overflow Assembly Bag for 150 -300 Gallon Tanks	1
18	280-075-AG200	3/4" AG200 Bulk	10'

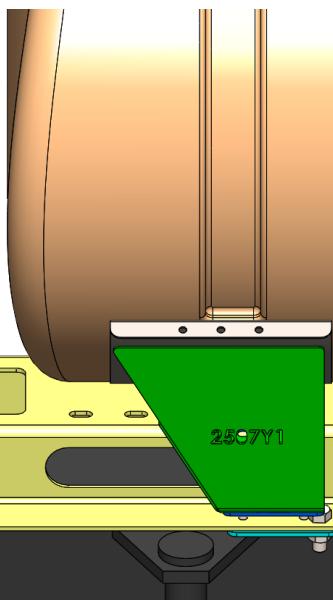


# Step by Step Instructions

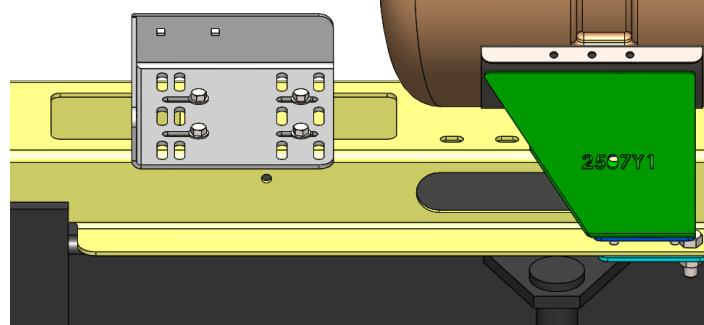
1. Bolt center support plate to attachment bracket using short 3/4" bolts.
2. Position attachment bracket on frame with remaining Support Plates in position under each end.
3. Bolt attachment bracket in place using backer plates and long 3/4" bolts.



4. Loosely bolt plate 2543Y1 and tank saddles to attachment bracket using 1/2" bolt, washer, and flange nuts. Also bolt plates to saddles in all four corners.
5. Position tank in saddles, and strap in place using tank straps.
6. Tighten all 1/2" bolts in place.



7. Bolt tower mounting bracket to attachment bracket in front of tank using four 1/2" bolts, washers, and flange nuts. Tower will bolt to this bracket with 3/8" carriage bolts.

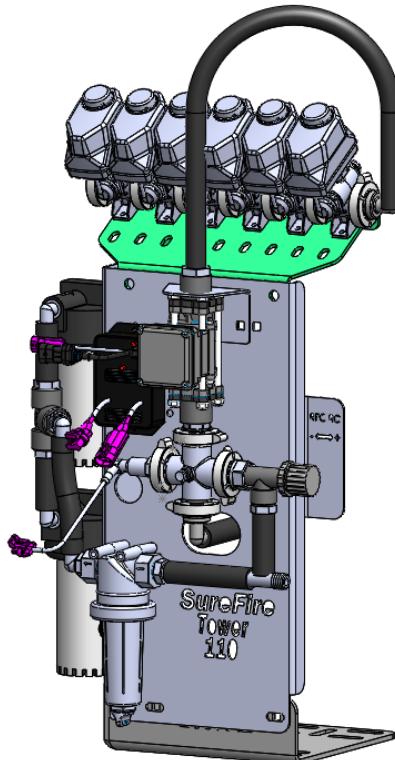




# Optional/Related Items

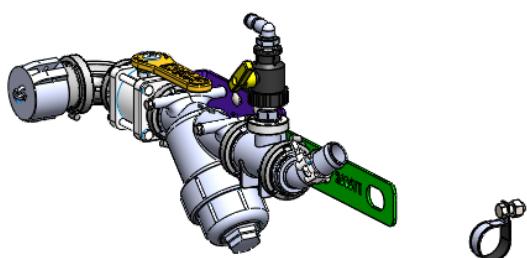
## Tower Pump Kit

Instruction sheet for this kit: **396-001420**

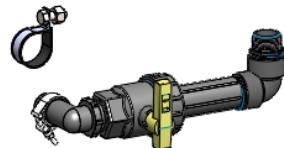


The electric pumps on the Tower are fed with 3/4" hose from the valve on the plumbing kit below.

**Tank Fill and Discharge Kit**  
**Kit Number: 555-2001**  
**Instruction sheet for this kit: 396-2607Y1**



The fill kit provides a 2" male cam adapter fill point and 3/4" hose barb to feed electric pumps in the Tower above.



## Optional/Related Items

### Manifold Kits:

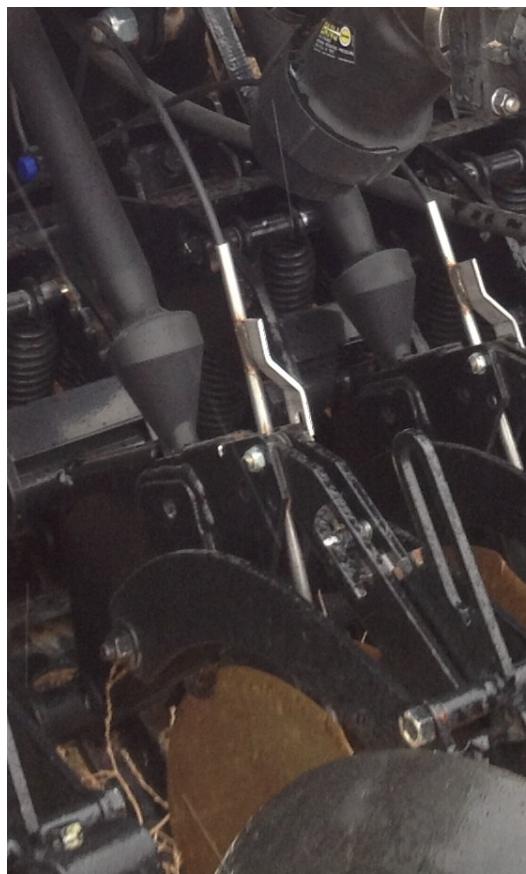
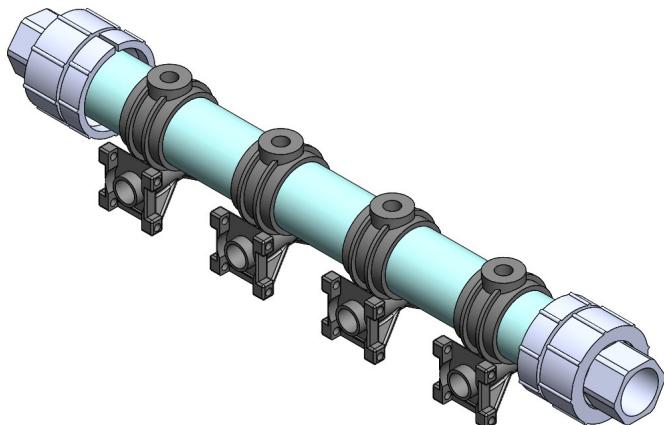
Instruction sheet for this kit: **396-001750**

**553-02-25000:** 25' 7.5" spacing

**553-02-25500:** 25' 10" spacing

**553-02-30000:** 30' 7.5" spacing

**553-02-30500:** 30' 10" spacing



### Stainless Steel Tubes:

**270-93CBAP** (left)

-Places fertilizer before press wheel

**270-CB-RD** (below)

-Places fertilizer behind press wheel

